

Garant

Indexable insert for turning VC.T 160402, for finish machining, Grade: HB7315-1

**Order data**

Order number	261370 HB7315-1
GTIN	4062406770051
Item class	21G

Technical description

ISO code indexable insert	VC GT 160402
Feed f	0.03 - 0.25 mm/rev.
Cutting speed v_c main application	50 - 600 m/min
Cutting depth a_p	0.05 - 1.5 mm
Corner radius	0.2 mm
Grade	HB7315-1
Chip breaker	AF
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide

Tolerance	G
Number of changes/inserts	2
Main application	N
Type of product	Indexable insert for turning